

# INSTALLATION GUIDE

## FENDER FLARES



#### **Part Numbers:**

IFF6054, IFF6054XLT, IFF6057, IFF6040, IFF6041, IFF6058, IFF6058, IFF6074, IFF6039I, IFF6039, IFF6080, IFF6050, IFF6067, IFF6002, IFF6051, IFF6065, IFF6076, IFF6049, IFF6048, IFF6082, IFF60110WT, IFF60110XL

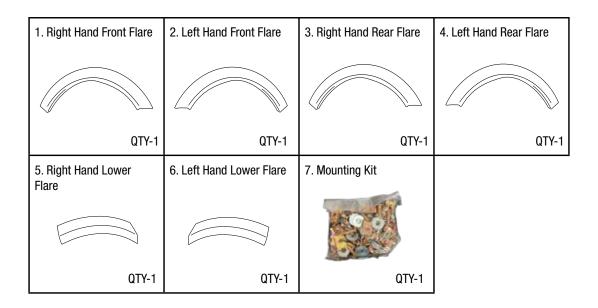
#### **Care and Maintenance Instructions**

To maintain the finish of the product, wash regularly using a PH neutral car wash, hose off and chamois dry. Do not use acidic or alkaline cleaners.

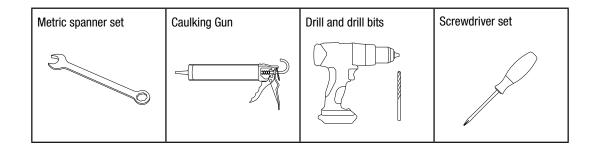
The flares can be maintained with a silicon spray or similar (non-acidic or alkaline based).

**Installation time: 2 hours** 

## **Parts List**



# **Tools Required**





1. Clean the car surface where the flare will be installed, paying close attention to cleaning the area that supports the adhesive tape adhesion.

3M adhesive tape will not adhere well to a car surface that has greasy stains or car polish.





2. Start the installation on the front right flare by first placing the flare into the position to be installed. Check the position and alignment.





**3.** Remove factory screws for both the mud flap and inner guard liner.

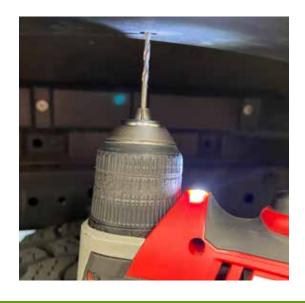




4. Prepare flare by removing a small portion of 3M protective cover. Attach masking tape as a tail for easement of fitting. Anchor the flare to its original position without tighting the screw completely, so that the flare can move and adjust into its position.



**5.** You may have to drill extra mounting holes for added support/ strength.





**6.** Once happy with the position, tighten screws (including added drilled screws if needed).





7. Remove the 3M adhesive tape along the flare. When the tape is completely removed, use a fabric rag, and press the area where the 3m tape is attached firmly against the car.

Repeat the process on the other 3 sides.

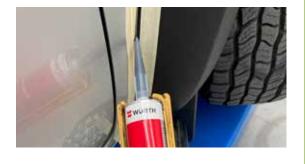


- **8.** When all flares are installed, you have the option of grouting the edge to seal a tighter and more waterproof fit.
- 9. Apply masking tape along the top edge first. Then follow the rounded lines along the flare on the body.
  Apply a second layer of masking tape along the edge of the car body. Leave a gap of about 1-2 mm

higher than the edge of the flare.

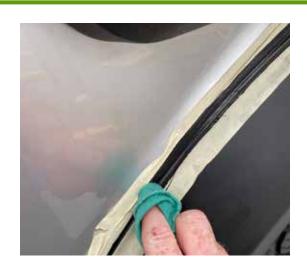


**10.** Apply a small amount of silicone sealer along the middle of the taped edge.





**11.** Use a wet rag to wipe off the excess silicone.



**12.** Once silicone seller is applied to all 4 corners, peel off the tape.

It is recommended not to wash the car or spray any silicone spray for 2 days after installation.

**13.** If the vehicle does not have a bull bar fitted, you have the option of using the lower bar sections.

Repeat steps 1 to 12 to install.



**14.** Vehicles that have large bumper cuts can utilize the lower bumper flare.

This will just need to be cut to fit. As each bumper cut is different, a measurement will need to be taken to ensure the cut is right. Also, a 15-20mm gap will also apply for bar to body movement.





## **NOTE:**

The flares unfortunately won't work with vehicles fitted with brush bars.

Customers will also need to check snorkel clearance as some brands of snorkels foul on the underside of the snorkel body as they sit on the swage line where the snorkel mounts. The flares can still be fitted but need to be trimmed to suit.

A heat gun can be use on light heat to manipulate flares into shape. This is to be done with caution as the flare can be damaged.



