

## INSTALLATION GUIDE

## **ISNORKEL064**

TO SUIT TOYOTA PRADO 150 Series 11/2017+ Facelift 1GD-FTV 2.8L Turbo Diesel Engine



- Ironman 4x4 Snorkel to suit Toyota Prado 150 Series Facelift fits on the right hand side.
- It will take about 3 hours to install.
- Below is a list of some required tools for installing your Ironman 4x4 Snorkel:
- Hole Saw (105mm) Spanner (13mm)
- Step Drill File
- 7.5mm Drill Bit

NOTE: Only use "sensor safe" sealant during installation

1. Before installation check snorkel application is compatible with your vehicle.

2. Remove right hand front muguard liner, air box and air entry duct to air box.



3. Apply masking tape to right hand front mudguard and right hand windscreen pillar.



4 Tape template to mudguard making sure it is lined up with top of mudguard (bonnet opening) and rear of mudguard (door opening).



5. Using a felt tipped pen, mark all holes through template onto mudguard. Remove template.





6. Drill all mounting holes to 16mm and using a 105mm hole saw, cut the remaining hole for air entry hose.



- 7. De-burr and rust-proof all holes (this applies to all holes drilled after this step).
- 8. Using thread-lock screw all studs into snorkel body and attach pillar mounting bracket loosely to snorkel using M6 bolts provided.
- Hold snorkel body in position on mudguard and mark position of pillar bracket on pillar. Remove snorkel.

Remove bracket.



10. Hold bracket in position previously marked on pillar and mark mounting holes.

Drill mounting holes in pillar to 7.5mm. Apply silicone sealant. Insert mounting plugs and attach mounting bracket using three self tapping screws provided (When drilling mounting holes, only drill through outer skin and no further.)



11. Install rubber pipe through inner guard hole ready for snorkel installation.

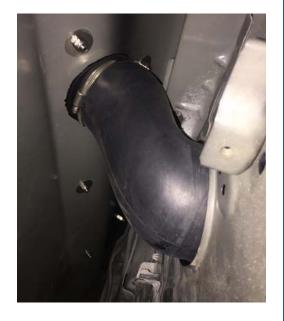




12. Install snorkel body to vehicle using M8 Nylock Nuts and body washers provided and attach to pillar bracket using M6 bolts provided.



13. Attach rubber pipe to snorkel and secure with hose clamp provided.



14. Remove reducer from air box intake.





15. File down raised locator and retaining clips on intake pipe





16. Refit air box for vehicle, attach to rubber joiner and attach with hose clamp provided.



- 17. Check all hose connections and air box for potential leaks and seal as required.
- 18. Re-fit guard liner.
- 19. Fit Ironman 4x4 Air Ram and secure with hose clamp provided.



